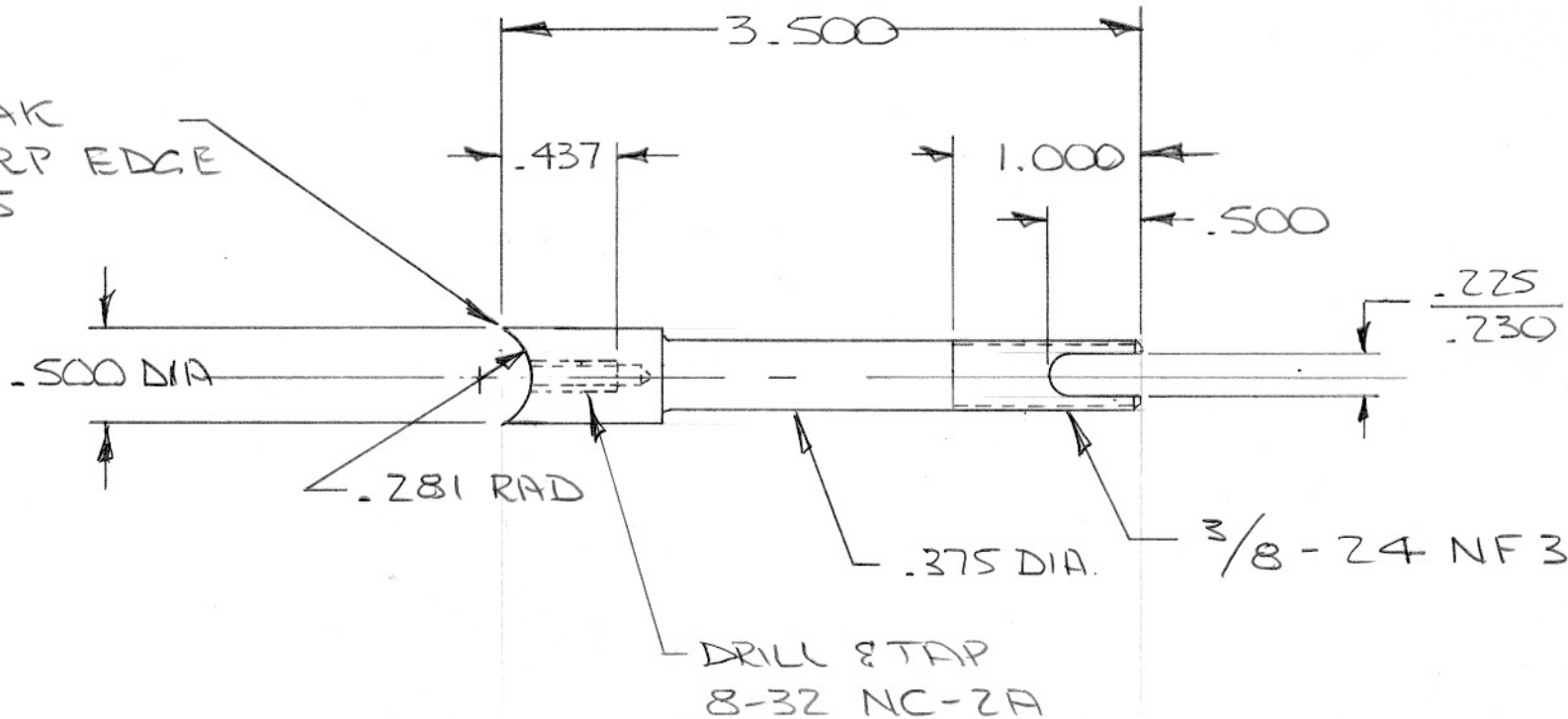


BREAK
SHARP EDGE
.015



MATERIAL: STAINLESS STEEL



DZ118

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	DATE	DART		
DESCRIPTION	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO. W=SPOTWELD		DESIGN	TITLE		
OF	GENERAL		BASIC CODES		STRESS	SHAFT		
CHANGE	LIMITS		BJ=MS20470AD BB=MS20426AD		CHECKED	CODE	DWG NO.	REV.
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 1 W° 3. PARALLELISM 1 .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CLEAR	SCALE	DZ118	1
REPORT ALL DISCREPANCIES — DO NOT SCALE								